

Reverse Circulation Drill Pipe

- Representative and Continuous Samples
- Straighter Holes



Foremost drill pipe is the benchmark for excellence in reverse circulation drilling

Advanced Pipe Design

Over 40 years experience in the manufacture of reverse circulation products have led to durable, reliable, and advanced drill pipe designs.

Selection and Versatility

To suit customer requirements, Foremost offers various drill pipe configurations with or without connector tubes such as Concealed Inner Tube, Connector Tube, Protruding Inner Tube and Hammer Pipe. Typically, Foremost pipe is sold in standard foot or meter lengths. Custom lengths are also available upon request

Suspended and Interchangeable Inner Barrels

Foremost patented inner barrel suspension and retention system eliminates problems arising from the transfer of vibration and torque loads applied to the outer pipe. The o-ring retainers absorb percussion forces and allow for replacement of the inner barrel in the field if required.

Superior Welding and Quality Control

Foremost uses advanced production equipment with controlled temperature welding and stress relieving of tool joints. Our material specifications and welding technique allow for the maximum possible wall thickness and strength of pipe in the tool joint area. Foremost drill pipe passes through extensive quality control inspections prior to customer delivery.

Complete Range of Accessories and Subs

Foremost provides a range of reverse circulation pipe accessories including air swivel assemblies, saver subs, bit subs, interchanges, wear sleeves, blow-down and blow-back subs, and open center bits.

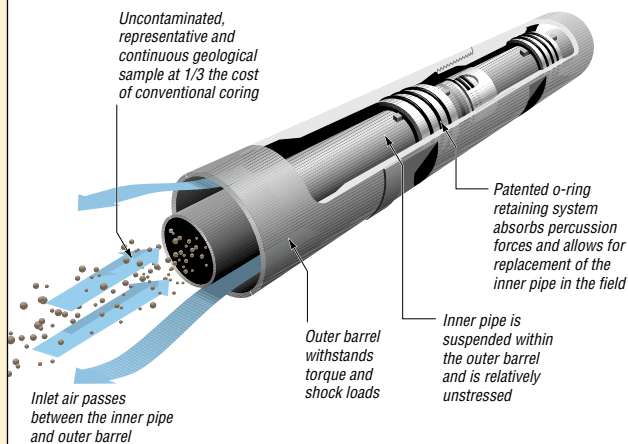
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Reverse Circulation Drill Pipe

LONGER BIT LIFE + HIGHER PENETRATION RATES = LOWER DRILLING COSTS

Series	Diameter	Tension (lbs.)			Working Torque (ft/lbs.)	Weight (lbs.)
		Working	Yield	Maximum		
CIP						
	4"	139,200	244,200	301,700	7,000	146 @ 10' length
	4 1/2"	127,680	210,100	286,500	8,900	421 @ 20' length
	9 5/8"	285,500	466,000	635,700	97,700	1,347 @ 20' length
	10 3/4"	467,900	843,000	1,053,700	100,000	1,760 @ 20' length
CTP						
	4 1/2"	127,680	210,100	286,500	8,900	417 @ 20' length
	5 1/2"	127,700	206,900	282,100	15,500	548 @ 20' length
	7"	283,000	466,000	583,000	30,500	804 @ 20' length
PIP						
	3 3/4"	93,500	200,600	242,700	4,800	124 @ 10' length
	5 1/2"	127,700	206,900	282,100	15,500	540 @ 20' length
Hammer Pipe						
	6 5/8"	282,800	454,300	628,300	Not Applicable	480 @ 10' length
	9"	343,800	556,800	770,000	Not Applicable	580 @ 10' length
	10 3/4"	615,200	1,124,000	1,405,000	Not Applicable	870 @ 10' length

- **Uncontaminated Samples**
- **Increased Penetration Rates**



Concealed Inner Pipe (CIP) Drill Pipe

(Available sizes: 4", 4 1/2", 9 5/8", 10 3/4")

CIP drill pipe incorporates a dual tube design, using both an outer barrel and a concealed inner tube. Connector tubes are not required when using CIP drill pipe. The inner tubes are sealed when the outer barrels are threaded together.

Connector Tube Pipe (CTP) Drill Pipe

(Available Sizes 4 1/2", 5 1/2", 7")

CTP drill pipe incorporates a dual tube design, using both an outer barrel and a concealed inner tube. Connector tubes are required when using CTP and are manually connected.

Protruding Inner Pipe (PIP) Drill Pipe

(Available Sizes 3 3/4", 5 1/2")

PIP drill pipe incorporates a dual tube design, using both an outer barrel and an inner tube which protrudes from the pin tool joint. Connector tubes are not required when using PIP drill pipe. The inner tubes are sealed when the outer barrels are threaded together.

Hammer Pipe

(Available Sizes 6 5/8", 9", 10 3/4")

RC hammer pipe incorporates a dual tube design, using an outer barrel and an inner tube which protrudes from the box tool joint. Connector tubes are not required when using hammer pipe. The inner tubes are sealed when the outer barrels are threaded together.

Note 1: All pipes are sold in standard foot or meter lengths.

Custom lengths are available upon request.

Note 2: With all Foremost pipe designs, the inner tube is easily removed and replaced in the field.

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Unless otherwise stated, specifications are for a standard unit and are subject to change without notice. Performance specifications are theoretical maximums and do not include mechanical or other efficiency losses. Actual performance may vary.